January 2022

From : BBS

RE : Modification to wheel surface/finish on BBS RE1948 NASCAR wheels

The standard finish on the BBS 18x12 wheel has a base primer (not powdercoat) and a graphite color top coat. Repainting the face of the wheel using standard automotive paint (that can be cured with or without a heat lamp) is a fairly simple process.

It is also possible to buff the face of the wheel as long as material is not removed using any type of cutting or machining processes.

We would like to provide a few examples of procedures or processes that are NOT allowed:

- Powder coating or any type of process that requires more than 180° F (High curing temperatures can effect the heat treatment)
- Using heat to strip the paint off of the wheel
- Any paint on the rear mounting surface, the center lock taper or the spot face area where the valve stem seals
- Anodizing or any other electrolysis or electrochemical treatments allowed
- PVD coatings or any plating processes

Paint should only be applied to the face of the wheel. The inner rim area must be remain with the original paint and the tire bead area must also remain in the original paint. We do not want any overspray to effect the ability for wheel weights or tape to adhere properly. We also do not want the tire bead area to receive any other paint or overspray that might have a negative effect.

Approved guidelines:

Painting the front side (face) of the wheel with standard automotive body paint that can be cured with (or without) standard automotive style heat lamps (not to exceed 180°F). (Caution must be used to eliminate overspray from the inner barrel so there is no issue for wheel weight adhesion. The tire side of the wheel including the bead seats, should not be repainted).

Buffing/polishing the face of the wheel is OK, turning them on a lathe (or similar equipment) to cut away material is not allowed)

Please feel free to call or email us if you have any questions or would need any additional information.

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The area in yellow is the only area that can be refinished. The gray areas are to remain unchanged. The tapered seat for the center lock nut and the area around the valve stem cannot be painted.



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